

## For Non-Health Hazard Applications

Job Name \_\_\_\_\_

Contractor \_\_\_\_\_

Job Location \_\_\_\_\_

Approval \_\_\_\_\_

Engineer \_\_\_\_\_

Contractor's P.O. No. \_\_\_\_\_

Approval \_\_\_\_\_

Representative \_\_\_\_\_

# LEAD FREE\*

## Series LF767FR

### Lead Free\* Freeze-Resistant Pressure Vacuum Breakers

Sizes: ½" – 2" (15-50mm)\*\*

Series LF767FR is designed to prevent backsiphonage of contaminated water under continuous pressure into the potable water supply. Its superior design protects the valve body and internal components during sudden freeze conditions. Water inside the PVB freezes from the outside-inward.

As the ice forms and expands causing a buildup of pressure, the LF767FR relieves the pressure through a unique relief valve built into the plastic float.

Test cocks are positioned at the lowest point of the valve for winterization draining. The LF767FR is reusable with the relief valve designed to automatically re-seat. It will not discharge through the relief valve during normal operation. (The built-in relief valve is not designed to provide freeze protection for the entire irrigation system.) The LF767FR features Lead Free\* construction to comply with Lead Free\* installation requirements.

#### Features

- Unique built-in relief valve relieves pressure caused by ice formation
- Replaceable plastic seat
- Easy maintenance of internal parts
- O-ring bonnet seal for less possibility of fouling
- Silicone seat disc for durability
- Test cocks positioned for easy testing and winterization
- Compact space saving design
- Standardly equipped with tee handle quarter turn ball valve shutoffs ½" – 1" (15-25mm)\*\*. The 1¼" – 2" (32-50mm)\*\* feature lever handles
- No special tools required for servicing
- Lead Free\* cast silicon copper alloy

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

\*\* Metric Dimensions are nominal pipe diameter. This product is produced with NPT threaded end connections.



LF767FR

#### Specifications

A pressure anti-siphon vacuum breaker shall be installed where indicated on the plans to prevent the backsiphonage of contaminated water. This assembly is not to be used where there is a possibility that a backpressure condition may develop. Lead Free\* LF767FR shall be constructed using Lead Free\* materials. The Lead Free\* Freeze-Resistant Pressure Vacuum Breaker shall comply with state codes and standards, where applicable, requiring reduced lead content. The assembly will incorporate an acetal bonnet with silicone rubber O-ring seal and silicone rubber seat disc. The valve shall have replaceable seats. Check assembly shall be guided over its full stroke by 'V' notch guides. The assembly shall include an internal, built-in relief valve designed to protect the internal components and the backflow body from freezing. The relief valve shall be repeatable, automatically re-seating when the pressure within the valve is below the set point of the freeze relief valve. The assembly shall meet the requirements of ANSI/ASSE Standard 1020. The valve shall be a FEBCO Series LF767FR.

## Materials

Springs:	Stainless Steel
Bonnet:	Celcon®
Vent Disc:	Silicone Rubber
Disc Holder Float:	Polypropylene
Check Valve Disc:	Silicone Rubber
Check Valve Seat:	Noryl Plastic
Body:	Lead Free* cast copper silicon alloy

Celcon® is a registered trademark of Celanese Limited.

## Pressure - Temperature

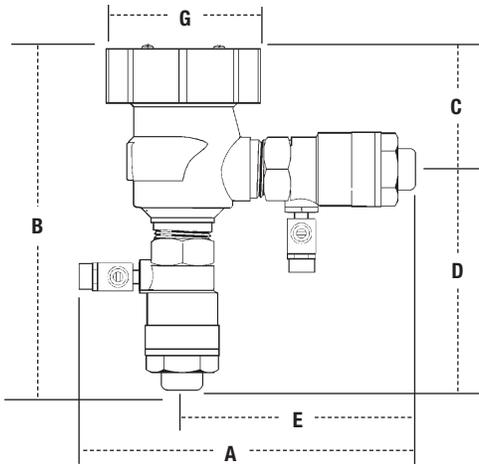
Temperature Range:	33°F to 140°F (0.5°C to 60°C)
Maximum Working Pressure:	150psi (10.3 bar)
Minimum Working Pressure:	15psi (103 kPa)

## Approvals



Approved by the Foundation for Cross-Connection Control and Hydraulic Research at the University of Southern California, Manual Section 10.

## Dimensions – Weights



### Size: 1/2" - 2" (15-50mm)\*\*

SIZE (DN)**		DIMENSIONS												WEIGHT	
in.	mm**	A		B		C		D		E		G		lbs.	kg.
		in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm		
1/2	15	6 1/8	156	6 1/4	159	2 9/16	65	3 11/16	94	3 3/8	98	2 1/4	57	4	1.8
3/4	20	6 1/2	165	6 1/2	165	2 9/16	65	3 15/16	100	4 1/8	105	2 1/4	57	4	1.8
1	25	7 1/2	191	7 1/2	191	2 3/4	70	4 3/4	121	4 7/8	124	3 7/16	87	6	2.7
1 1/4	32	8 7/8	225	9	229	3 1/4	83	5 3/4	146	6 1/8	156	5	127	11	5.0
1 1/2	40	9 1/4	235	9 1/2	241	3 3/4	83	6 1/4	159	6 3/8	162	5	127	14	6.3
2	50	10 5/8	270	9 5/8	245	3 3/4	83	6 5/8	162	7	178	5	127	19	8.6

\*\* Metric Dimensions are nominal pipe diameter. This product is produced with NPT threaded end connections.

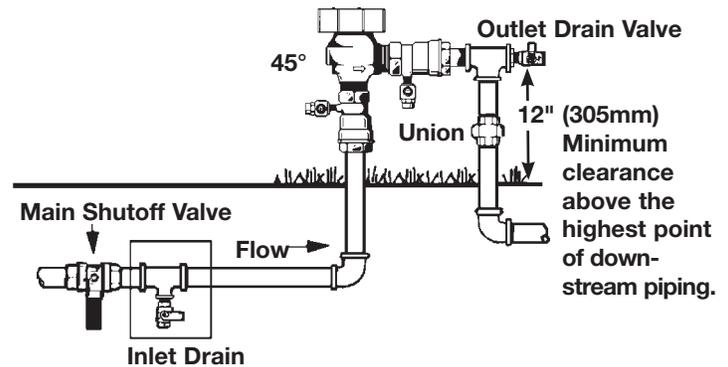
## Installation

This valve is designed for installation in a continuous pressure potable water supply system 12" (305mm) above the highest point of the downstream piping. The valve must be installed with the supply connected to the bottom and in a vertical position. Allow adequate space for periodic inspection, servicing or testing. The valve should not be installed in an area where freezing or spillage will cause damage. Adequate drainage/freeze protection must be provided in cold weather applications.

1.5psi (10 kPa) must be exerted against the float spring to seal the float and air inlet. Do not undersize supply and discharge piping.

### NOTICE

Vacuum breakers are not designed, tested or approved to protect against backpressure backflow or water hammer shock. For protection against backpressure backflow, install FEBCO 825Y/LF825Y Reduced Pressure Zone Backflow Preventer.



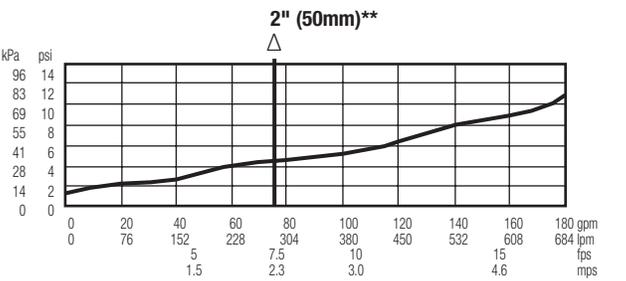
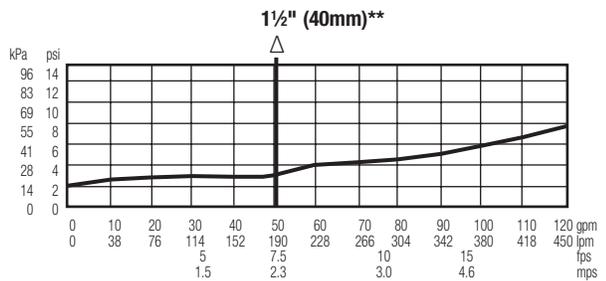
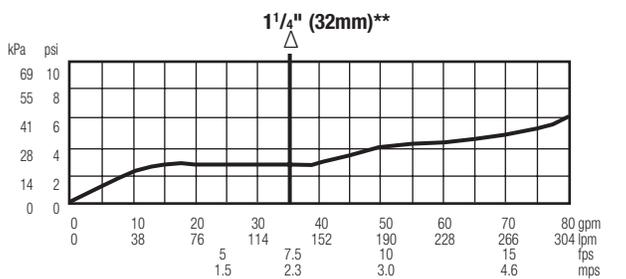
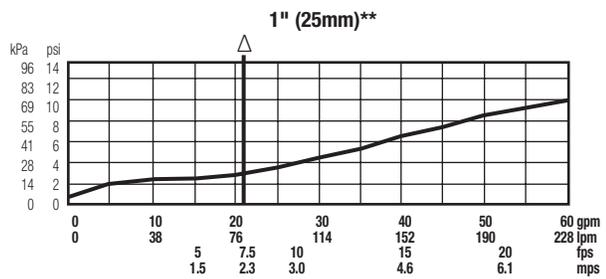
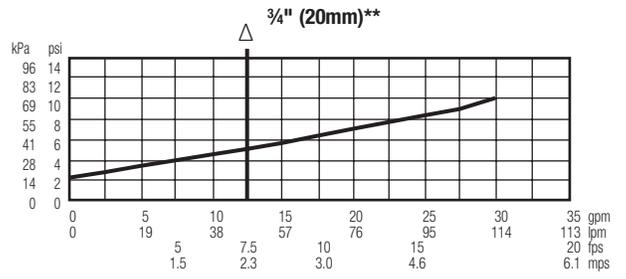
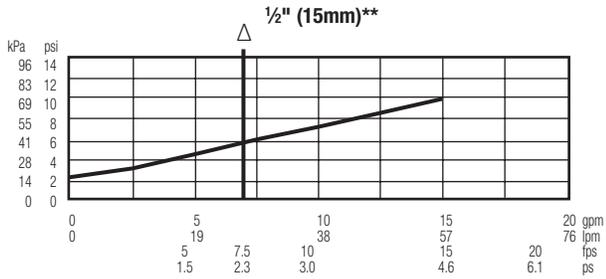
## Freeze Protection Guidelines

1. Close main shutoff valve.
2. Open upstream drain, test cocks and isolation ball valves to depressurize line.
3. Purge with air.
4. Leave test cocks and isolation ball valve handles in 45° angle to drain ball valves and prevent casting damage.

# Capacity

As compiled from documented Foundation for Cross-Connection Control and Hydraulic Research at the University of Southern California lab tests.

Δ Typical maximum flow rate (7.5 feet/sec.)



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For additional information, visit our web site at: [www.FEBCOonline.com](http://www.FEBCOonline.com)



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